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SCHOOL CLOTHING – PART. 7 - SLACKS AND SKIRTS

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School clothing — Part 7: Slacks and skirts



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School clothing — Part 7: Slacks and skirts

1 Scope

This part of ARS 1568 specifies the materials, cut, make and trim of girls' slacks and skirts.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ARS 1568-1, *School clothing — Part 1: General requirements for school clothing*

ISO 2859-1, *Sampling procedures for inspection by attributes — Part 1: Sampling schemes indexed by acceptance quality limit (AQL) for lot-by-lot inspection*

ISO 4915, *Textiles — Stitch types — Classification and terminology*

ISO 4916, *Textiles — Seam types — Classification and terminology*

3 Definitions and abbreviations

For the purposes of this standard, the definitions given in ARS 1568-1 and the following definitions shall apply.

size designation

the **age** (for sizes to fit intended wearers up to twelve years), or the **Imperial size** (for sizes to fit intended wearers older than twelve years) as well as the **numerical value, in centimetres**, of the waist and hip girth of the intended wearer

make

a systematic assembly and attachment of garment component parts

trims

narrow fabric generally used for the purpose of decorating or adorning furnishing **fabrics** or clothing, but often fulfilling a utilitarian function

4 Materials

4.1 Outer material

The outer material, as required, shall be of a fabric that complies with the relevant requirements given in table 1 of ARS 1568-1. (The note to 4.1 of ARS 1568-1 shall also apply.)

The colour(s) of the dyed fabric shall be an acceptable match to the required colour(s), as agreed upon between the purchaser and the supplier.

4.2 Supplementary materials and components

The supplementary materials and components shall comply with the relevant requirements given in 4.2 of ARS 1568-1.

5 Style, size and make

5.1 Style

Skirts and slacks shall have a plain or an elasticized waistband the style shall be as agreed upon between the purchaser and supplier.

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5.2 Size

The slacks and skirts shall be supplied in one (or more) of the size designations given in columns 1 to 3 of Table 1, as required, and their measurements, determined in accordance with 6.2 of ARS 1568-1, shall conform to the appropriate values given in columns 4 to 7. The skirt length shall be as agreed upon between the purchaser and the manufacturer.

Table 1 — Size range for girls' slacks and skirts (as a guideline)

1	2	3	4	5	6	7	8
Size designation			Finished garment measurements				Distance between waistline seam and position of hip measurement ³⁾
Age (years) and waist girth (cm)	Height	Hip girth	Hip ¹⁾	Waist ²⁾	Body rise ³⁾	Outside leg length ³⁾	
4 55	102	62	67	56	18	60	12,5
5-6 56	106	64	69	57	19	64	12,5
6-7 57	110	65	70	58	20	68	13,5
7-8 57	116	66	71	58	21	72	13,5
8-9 59	122	69	74	60	22	76	14,0
9-10 59	128	71	76	60	23	80	14,0
11 61	134	74	79	62	24	86	15,5
12 61	140	76	81	62	25	89	15,5
13 63	146	80	85	64	26	93	16,0
14 63	152	84	89	64	27	96	16,0
15 65	158	88	93	66	28	100	16,5
16 65	164	92	97	66	28	103	16,5
18 65	170	92	93	57	27	103	17,0
20 62	170	87	98	62	28	104	17,5
22 67	170	92	103	67	28	105	18,0
24 72	170	97	108	72	29	106	18,0
26 77	170	102	113	77	29	107	18,0
28 82	170	107	118	82	30	108	18,0
30 87	170	112	123	87	30	109	18,0
32 92	170	117	128	92	30	110	18,0

1) Measured at the position specified in column 8.
2) In the case of elasticized waistbands, the mean of the stretched and relaxed circumferences of the waist of the garment.
3) These values are given for guidance only and apply only to girls' slacks. The difference between the outside leg length and the waistband) is an indication of the inside leg length of girls' slacks.

5.3 Make

5.3.1 General

The relevant requirements for garments given in 4.3 of ARS 1568-1 shall apply.

5.3.2 Waistband

The type of waistband, i.e. plain or elasticized, shall be as required. A plain waistband shall be lined with outer material and interlined with an appropriate interlining (see 4.2.1 of ARS 1568-1).

5.3.3 Openings and waistband closures

The lower end of each opening, whether fitted with a slide fastener or not, shall be secured with a bar tack. The waistband shall be closed by means of a hook and bar (see 4.2.6 of ARS 1568-1) or by means of a button and buttonhole (see 4.2.5 of ARS 1568-1).

5.3.4 Pockets

Each end of the mouth of each pocket shall be bar-tacked.

5.3.5 Bottoms of slacks

The width of the finished hem of bottoms shall be at least 50 mm. The edges shall be overlocked, turned up and blindstitched.

5.3.6 Hems of skirts

In the case of a skirt that has permanent (heat-set) pleats, the finished width of the hem shall be at least 20 mm. In all other cases, the finished width of hems shall be at least 25 mm. The edges shall be overlocked, or turned in and blindstitched.

5.3.7 Buttonholes

All buttonholes shall be of one of the following types, as appropriate to the outer material:

- a) the shirt type (with a bar at each end); or
- b) the type having an eye and that is barred or fish-tailed and may be gimped.

The length of a buttonhole shall be such as to acceptably accommodate the relevant button.

5.3.8 Stitches and seams

5.3.8.1 General

All sewing shall be in accordance with ISO 4915 and ISO 4916.

5.3.8.2 Number of stitches

The number of stitches per 10 cm (for seams) shall be 40 ± 4 throughout.

6 Sampling

Sampling shall comply with ISO 2859-1.

7 Packing, packaging, care-labelling and marking

The requirements of Clause 5 of ARS 1568-1 shall apply.

8 Inspection

Inspection shall be done in accordance with Clause 6 of ARS 1568-1.

Annex A
(normative)

Notes to purchasers

A.1 The following requirements shall be specified in tender invitations and in each order or contract:

- a) the type and colour(s) of the outer material (see 4.1);
- b) the style (see 5.1);
- c) the size designation(s) required (see 5.2);
- d) the type of waistband (see 5.3.2); and
- e) the type of seams required (see 5.3.8).

A.2 The following requirement shall be agreed upon between the supplier and the purchaser: the length of skirts (see 5.2).

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